

Wire-Feed-Controlled Pulse

High-quality welding over the entire vehicle body

- Provides optimal penetration and bead width from extremely thin to medium thickness plates; **suitable for a wide range of parts**
- **Reduces** spatter by **up to 90%** compared to conventional processes.

Suitable for wide-ranging work sites

- **Supports all wire materials and shielding gases** to ensure high welding quality wide-ranging production parts.
- AC mode **extends applicability to thin plate parts**.

MAG Wire-Feed-Controlled Pulse φ1.2 mm mode

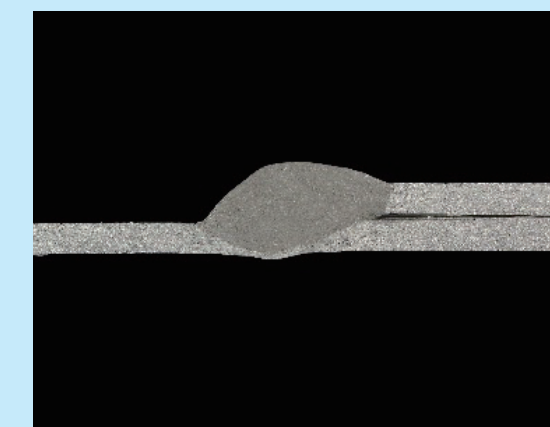


Plate thickness
0.8 mm

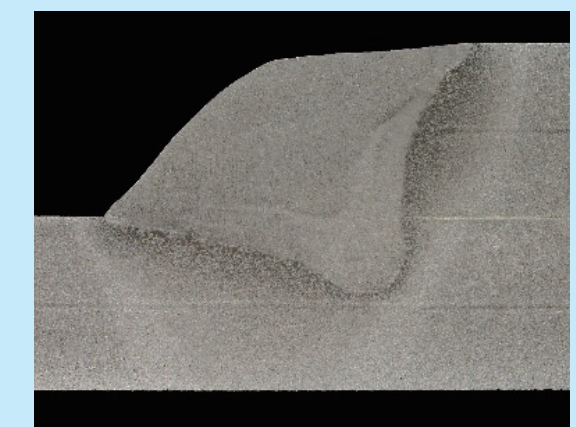
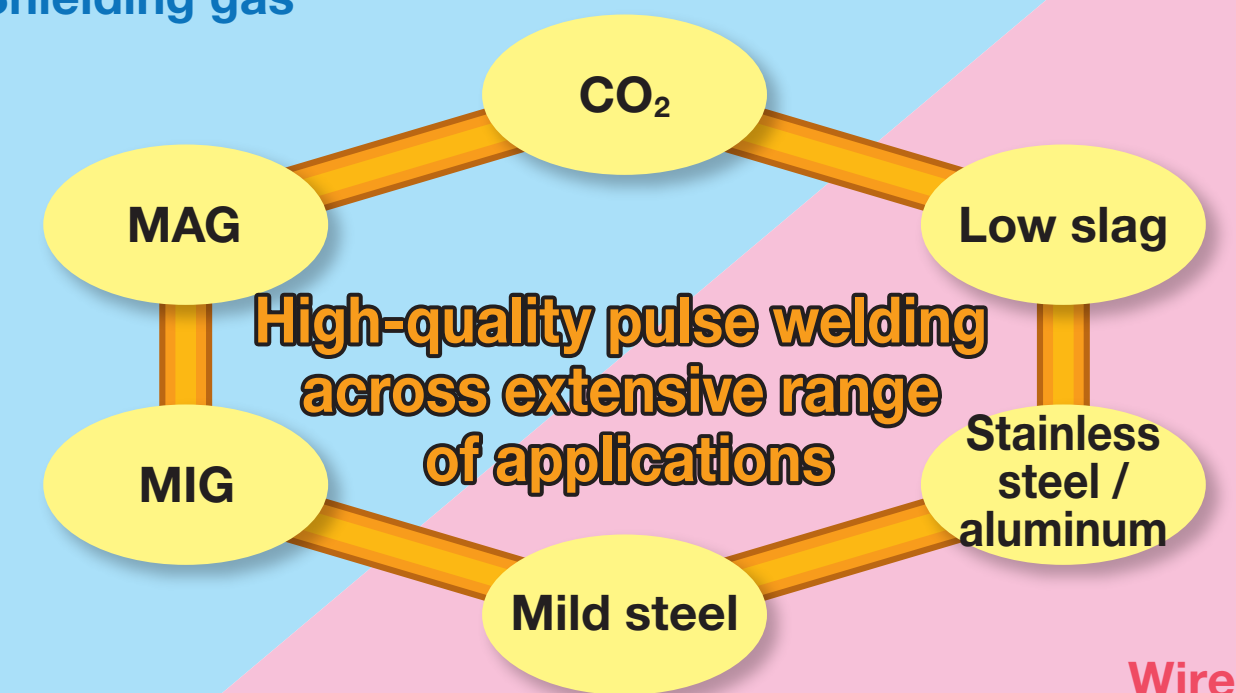


Plate thickness
4.5 mm

Shielding gas





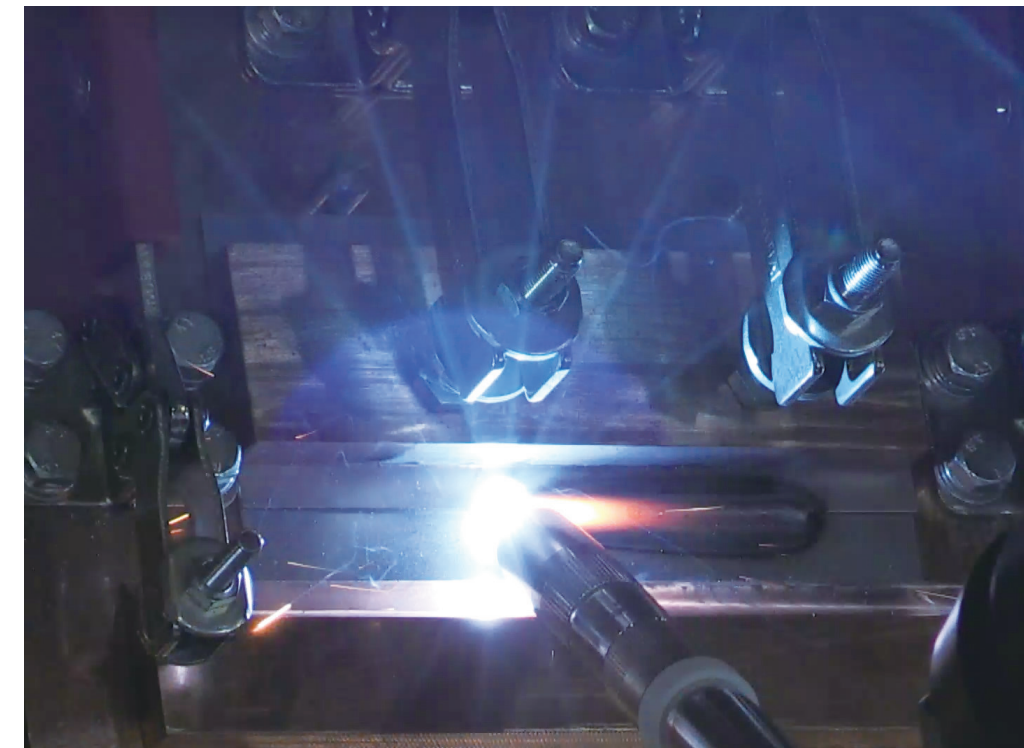
Next-generation pulse welding method ideal for automotive underframe parts

Reference

MAG Wire-Feed-Controlled Pulse

Ultra-low-spatter welding

- Provides ultra-low-spatter welding even for **galvanized steel sheet welding using low-slag wire**.
- **Reduces** spatter by **up to 90%** compared to conventional processes.



Demonstration video



Highly robust, wide bead

- **Flat bead appearance** with small flank angle
- Ensures **deep penetration** comparable to regular pulse welding.

